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# A study of application the modified chalcedonite for underground water treatment

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Abstract: A study of application the modified chalcedonite for underground water treatment. The paper presents the results of the research on underground water treatment by manganese dioxide modified chalcedonite (the MDMC-3 variety). The tested material was used as the filling of the gravitation filter. Raw water, taken from the level of the Quaternary and aerated in a pressurized aerator, was supplied for the tested filtration bed from the supply system of the Scientific-Research Waterworks Plant at Warsaw University of Life Sciences - SGGW. The decrease in the iron and manganese concentration as well as colour and turbidity to the level accepted by Directive 98/83/WE was observed. The mass capacities of the filtration bed were 4986 g  $Fe/m^3$  of the bed and 670 g Mn/m<sup>3</sup> of the bed. The MDMC-3 material may be classified as a chemically active bed, because it loses its oxidative-sorption capacity during water treatment and can be regenerated with an oxidant. The water-air backwashing is an effectiveness method for cleaning the filtration bed.

*Key words*: underground water treatment, iron and manganese removal, chemically active bed, modified chalcedonite.

#### INTRODUCTION

Underground water generally contains iron and manganese compounds. The iron removal technology is simple and usually consists of aeration and filtration (Kowal and Świderska-Bróż 2009). The removal of manganese is technologically more complicated. This consists of transforming manganese from the soluble into the insoluble form and separating the generated oxides. The most commonly used method is chemical oxidation combined with filtration or aeration combined with filtration by the materials containing MnO<sub>2</sub> (Kowal and Świderska-Bróż 2009). The catalytic beds, being natural manganese ores, consist of 60-95% MnO<sub>2</sub>, e.g. Pyrolox, Defeman, G-1 (Kaleta et al. 2009). The different kinds are chemically active beds, which contain manganese oxides on the surface of filtering grains, e.g. Greensand, MZ-10, MTM (Gajowy et al. 2004). During water treatment, the chemically active beds lose the oxidative-sorption capacity, which is their characteristic feature. The capacity can be restored by regeneration of the oxidant. Another example of chemically active beds is clinoptylolite and chalcedonite modified with MnO<sub>2</sub> (Anielak 2006; Michel 2011).

Chalcedonite is a sedimentary siliceous rock utilized in the water treatment technology, mostly as an effective filtration material (Michel 2011). It is a very good manganese dioxide carrier. The surface modification changes its chemical properties and the value of the specific surface area. In the work of Michel (2012) three types of manganese dioxide modified chalcedonite (MDMC-1, MDMC-2 and MDMC-3) are presented. The chalcedonite coating allowed making the material with the sorption properties in relation to manganese(II) dissolved in water. The maximum sorption capacity of manganese dioxide modified chalcedonite (type MDMC-3) is 1.07 mg Mn per g, which was tested in the static conditions and calculated from the Langmuir's equation (Michel and Kiedryńska 2011). Other studies show that the capacity is variable and strongly depends on the experimental conditions (Michel and Kiedryńska 2012). It should be remembered that the manganese(II) sorption is accompanied by its oxidizing to manganese(III) connected with reduction of manganese(IV) contained in the coat to manganese(III). As a result, the material loses its properties which can be reconstructed by regeneration with the help of an oxidizer, e.g. potassium permanganate.

The aim of this paper was to determine the effectiveness of underground water treatment of MDMC. The MDMC-3 material obtained using the method described by Michel and Kiedryńska (2011) was chosen for the experiment because it was recognized as optimal for the manganese removal process. It was characterized by a satisfactory value of the manganese(II) sorption capacity; however in the flow experiment the MDMC-2 type was more effective than that (Michel 2011). Additionally the method of MDMC-3 making was the least complicated and required neither the use of high temperature nor any caustic substances. Preparation of a large quantity of the MDMC-3 material is technically easier and cheaper than the other MDMC types and the MnO<sub>2</sub> coat made on the MDMC-3 is durable.

# EXPERIMENTAL

#### **Experimental Setup and Conditions**

Technological experiment of water conditioning was carried out on the MDMC--3 bed with the height of 0.7 m and the grain size of 0.8–1.25. The experiment included single stage gravitational filtration through the bed. Under the main bed there was a supporting layer with the height of 0.2 m which consisted of quartz gravel with the grain size of 3–10 mm. The scheme of the testing bench is shown in Figure 1. The parameters of the filtration process, backwashing and regeneration of the bed are presented in Table 1. Raw water taken from the level of the Quaternary and aerated in a pressurized aerator was supplied from the supply system of the Scientific-Research Waterworks Plant at Warsaw University of Life Sciences - SGGW for the tested filtration beds. Above the bed, on its particular levels and on the outlet of the column, piezometers were installed to measure the hydraulic resistance of the filtration bed. In the filtration column profile, test cocks for sample collection of the water from different bed's levels were installed. These samples as well as the raw water were analyzed regarding the concentration of the iron and manganese. Additionally, in the raw water and in the treated water, the pH, true colour and turbidity were analyzed. The end of the filtration cycle was determined by: the decrease in the filtration rate to the value of  $\leq 6.0$  m/h (bed clogging) or the overestimation of the permitted values of the quality parameters of domestic water.



FIGURE 1. The scheme of the testing bench

TABLE 1. Parameters of filtration backwashing and regeneration

Parameter	Unit	Value		
Filtration rate	m <sup>3</sup> /m <sup>2</sup> h	6–8		
Time of air backwashing (first step)	min	2		
Air backwashing rate	m <sup>3</sup> /m <sup>2</sup> h	90		
Time of water backwashing (second step)	min	5		
Water backwashing rate	m <sup>3</sup> /m <sup>2</sup> h	60		
Bed expansion at water backwashing	%	25		
Regenerating agent	0.3% KMnO <sub>4</sub>			
Dose of regenerating agent	3.0 g KMnO <sub>4</sub> /L bed			
Contact time of agent with bed	min	30		

#### **Data Treatment**

Mass capacities of the filtration bed regarding iron  $MC_{Fe}$  [g Fe/L of bed] and manganese (II)  $MC_{Mn}$  [g Mn/L of bed] were calculated according to the formula:

$$MC_{Fe;Mn} = \frac{\overline{C}_r - \overline{C}_t V_t}{V_{Fe;Mn}}$$
(1)

where  $C_r [g/m^3]$  and  $C_t [g/m^3]$  are the average concentrations of the component (Fe or Mn) in raw water and treated wa-

ter,  $V_t$  [m<sup>3</sup>] – the volume of treated water,  $V_{Fe;Mn}$  [L] – correspondently the volume of the bed in the zone of deferrization and demanganization.

### **Analytical Methods**

The iron and manganese were analyzed using the Atomic Absorption Spectrophotometer (PG Instruments) according to the following parameters: for iron analytical line 248.3 nm, slit 0.2 nm, background D2, working range 0.03-8.0 mg Fe/L and for manganese analytical line 279.5 nm, slit 0.2 nm, background D2, working range 0.01-3.5 mg Mn/L. The pH measuring was made using the pH measuring instrument equipped with a gel electrode, the true colour was analyzed using the HACH No 8025 method on the HACH DR 4000 spectrometer, and turbidity was determined on the HACH 2100N IS turbidimeter

# **RESULTS AND DISCUSSION**

Natural chalcedonite is a very useful material in the water treatment technology. Its grains have a meso- and macroporous structure and irregular surface what corresponds to good filtrating properties of this material. It was stated in Polish scientific branch literature and on the manufacturer's website in the form of letters of reference from different water works plants (Weber and Szambelańczyk 2006; Sozański et al. 2007; Mikrosil...). Moreover, it can be easily affected by coating with an oxide layer. That is why chalcedonit is worth being looked at as filtrating bed. Especially as its resources for exploitation are enough to be exported and the price is comparable to the price of quartz sand used for filtration.

The quality characteristic of the underground water which was used in investigation is presented in Table 2. The composition of this water is typical,

Parameter	Unit	Value Standard deviation		Limit values 98/83/WE	
Hydrogen ions	pН	7.16	0.11	6.5–9.5	
Conductivity	μS/cm	768	19	2500	
Turbidity	NTU	1.15	0.52	1	
True colour	mg Pt/L	25	12	acceptable	
Alkalinity	mg CaCO <sub>3</sub> /L	240.8	10.8	_	
Hardness	mg CaCO <sub>3</sub> /L	397.9	12.2	_	
Iron	mg/L	2.67	0.21	0.2	
Manganese	mg/L	0.32	0.10	0.05	
Ammonium cation	mg NH4 <sup>+</sup> /L	0.52	0.13	0.5	
Nitrate	mg NO <sub>3</sub> /L	0.53	0.09	50	
Oxygen demand (KMnO <sub>4</sub> )	mg O <sub>2</sub> /L	2.01	0.66	5.0	
Odour and taste	_	acceptable	_	acceptable	

TABLE 2. Raw underground water characteristics derived from the archives of Scientific-Research Waterworks Plant SGGW

however partially it exceeds the quality norms for drinking water, determined in Directive 98/83/WE. It was characterized by increased concentration of iron and manganese as well as the increased colour and turbidity. The concentration of ammonium cation was low and approached normal. The water contained a small concentration of organic pollution, was of high hardness and increased alkalinity. This water is amenable to treatment. At the Scientific-Research Waterworks Plant - SGGW it is subjected to aeration and filtration on the sand beds covered with MnO<sub>2</sub>. The concentration of dissolved oxygen let into the water in the technological chain was 2.5-4.0 mg  $O_2/L$ . The difference in oxygen concentration followed from the submersible pump effectiveness which depended on the water consumption. The water with these parameters was let onto the filtration bed MDMC-3 on a test bench. The process of filtration allowed the water treatment to the quality level of drinking water. The results of the analyses are shown in Table 3. The MDMC-3 bed allowed iron removal from the water much lower than the level of 0.2 mg/L. Manganese was also successfully removed to the level of < 0.05 mg/L. In the process of filtration the decrease in colour and turbidity was also observed. It shows the lack of the bed influence on the pH of the water which would fall outside its buffering capacity.

The filter filled with the MDMC-3 material was characterized by very high effectiveness of the iron removal on the level of 96-100%. Figures 2a and 2b present the distribution of concentration of iron in water in the filtration bed profile for the two filtration cycles. It can be observed that the majority of the iron is entrapped in the upper layer which thickness is 10-20 cm, and the zone of iron removal reaches the maximum depth of 30 cm. Iron removal took place partially due to filtration of its oxidized forms but it was also the result of chemical activity of MnO<sub>2</sub> because the zone of the iron removal was small and its depth did not change significantly. The average mass capacity  $MC_{Fe}$  of the bed for the layer of active iron removal (20 cm) was 4986 g  $Fe/m^3$  of the bed.

During the run of the filtration cycle the filtration rate decreased and the bed

Filtration cycles	Iron [mg/L]		Manganese [mg/L]		Hydrogen ions [pH]		True colour [mg Pt/L]		Turbidity [NTU]	
	raw water	treated water	raw water	treated water	raw water	treated water	raw water	treated water	raw water	treated water
1	2.67	0.03	0.26	0.01	7.2	7.2	19	5	1.12	0.29
2	2.70	0.04	0.33	0.03	7.2	7.2	17	2	0.78	0.18
3	2.46	0.05	0.32	0.02	7.2	7.2	18	2	0.96	0.19
4	3.01	0.06	0.30	0.01	7.1	7.2	24	4	1.33	0.37
5	2.56	0.03	0.24	0.01	7.1	7.1	14	2	0.85	0.17
6	2.75	0.03	0.29	0.03	7.1	7.1	21	3	1.57	0.46

TABLE 3. Average quality parameters of the raw water and the water treated in the following filtrating cycles



FIGURE 2. Concentration distribution of iron in the filtrate in the profile of filtration bed for two example filtration cycles

was subjected to clogging. The washing process allowed restoring the initial properties of the filter. The values of the head losses in each filtration bed layers was presented in Figures 3a and 3b. The maximal head losses appeared in the bed's upper layer of 30 cm thick and were caused by the bed clogging with oxidized iron and by the compression of the finest fractions in the filtration material during the water filtration (Siwiec 2010). It is possible to notice that the head loss at the beginning of the filtration cycle (1 h) is small, about 1-2 cm H<sub>2</sub>O. It testifies the effectiveness of the applied washing method (Siwiec 2007; Siwiec 2008). As a result of clogging the head loss increases with the duration of the filtration cycle.

In the filtration bed filled with MDMC--3 the process of iron removal goes along with the process of manganese removal



FIGURE 3. Distribution of hydraulic resistance values in the profile of filtration bed for two example filtration cycles

which effectiveness reached 85–100%. Figure 4a and 4b show the concentration distribution of manganese in the filtration bed profile. It is clearly seen that the upper ten-centimeter-layer occupied by the iron compounds does not take part in manganese removal. The zone of active manganese removal is formed beneath the zone of iron removal. In Figures 4a and 4b the displacement of the zone of manganese removal downwards the bed's profile is seen, it is caused by exhaustion of the sorption capacity of the material in the following hours of the experiment. The mass capacity  $MC_{Mn}$ of the filter was 670 g Mn/m<sup>3</sup> of the bed (0.51 mg Mn/g of the bed). The maximum sorption capacity  $q_m$  MDMC-3 was not used because the end of the filtration cycle depended on the extension of the



FIGURE 4. Concentration distribution of manganese in the filtrate in the profile of filtration bed

limit values of drinking water quality parameters (Directive 98/83/WE). In this case it was the manganese concentration on the level of 0.05 mg/L. That is why the mass capacity  $MC_{Mn}$  of MDMC-3 is only half of the value of  $q_m$  determined in the sorption experiment. Another reason for this can be the occupation of the active centers by the organic compounds present in the water and ammonium cation, as well as high water hardness which inhibits the manganese removal process. The MDMC-3 material was subjected to regeneration which allowed reinstated its sorption capacity and the ability to manganese(II) oxidizing. The MDMC--3 material was compared to Greensand Plus material regarding its effectiveness for water treatment. The Greensand Plus is a material for underground water treatment and according to the manufacturer's information it is characterized by the following mass capacities: 19 g Mn/ft<sup>3</sup> of the bed (671 g Mn/m<sup>3</sup>) and 38 g Fe/ /ft<sup>3</sup> (1343 g Fe/m<sup>3</sup>) (Melstream...). The capacities of both filtration materials to manganese removal are the same; however, the effectiveness of iron removal is two times higher for MDMC-3. It testifies that the MDMC-3 material has a high potential as a chemically active and filtration bed for underground water treatment.

# CONCLUSIONS

The modified chalcedonite, the variety MDMC-3, used as a single stage filtration bed with the thickness of 0.7 m allows effectively treat underground water with the above normal iron and manganese concentration and the increased colour and turbidity. In the filtration bed profile separate zones of active iron and manganese removal are formed. The manganese capacity of the tested material is comparable to the other commercial materials used for underground water treatment, but MDMC-3 bed retains a much larger load of the iron. The use of anthracite as the upper layer which takes the iron charge allowed using MDMC-3 completely as the main bed for manganese removal. The manganese dioxide modified chalcedonite (the variety MDMC-3) can be taken into account as effective manganese removing bed in the second stage of the filter or iron-manganese removing bed in a single stage filtration.

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Streszczenie: Badania nad zastosowaniem modvfikowanego chalcedonitu do uzdatniania wody podziemnej. W artykule przedstawiono wyniki badań nad uzdatnianiem wody podziemnej na chalcedonicie modyfikowanym MnO2 (odmiana MDMC-3). Bateriał badawczy stanowił wypełnienie grawitacyjnego filtra. Woda surowa, ujmowana z poziomu czwartorzedu i napowietrzona w aeratorze ciśnieniowym, dostarczana była na badane złoże filtracyjne z ciagu technologicznego Naukowo-Badawczej Stacji Wodociągowej SGGW. Obserwowano zarówno obniżenie steżenia żelaza i manganu, jak i barwy i mętności do poziomu określonego w Dyrektywie 98/83/WE. Pojemności masowe złoża filtracyjnego wynosiły 4986 g Fe/m<sup>3</sup> złoża oraz 670 g Mn/m<sup>3</sup> złoża. Materiał MDMC-3 można zaklasyfikować jako złoże chemicznie aktywne, ponieważ w trakcie uzdatniania wody traci swoje właściwości utleniajaco-sorpcyjne i może być regenerowane za pomocą utleniacza. Efektywną metodą czyszczenia wypełnienia filtracyjnego jest płukanie wodno-powietrzne.

*Slowa kluczowe*: uzdatnianie wód podziemnych, usuwanie żelaza i manganu, złoża chemicznie aktywne, modyfikowany chalcedonit.

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